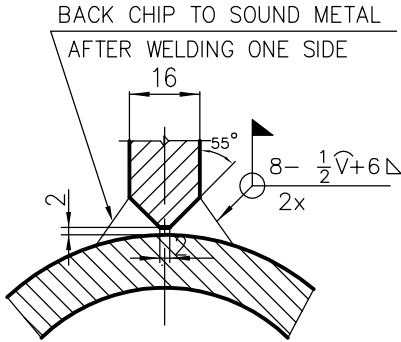


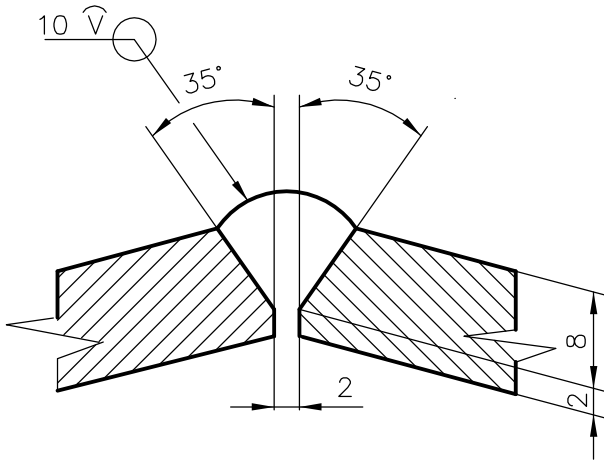
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3-80-371-28290

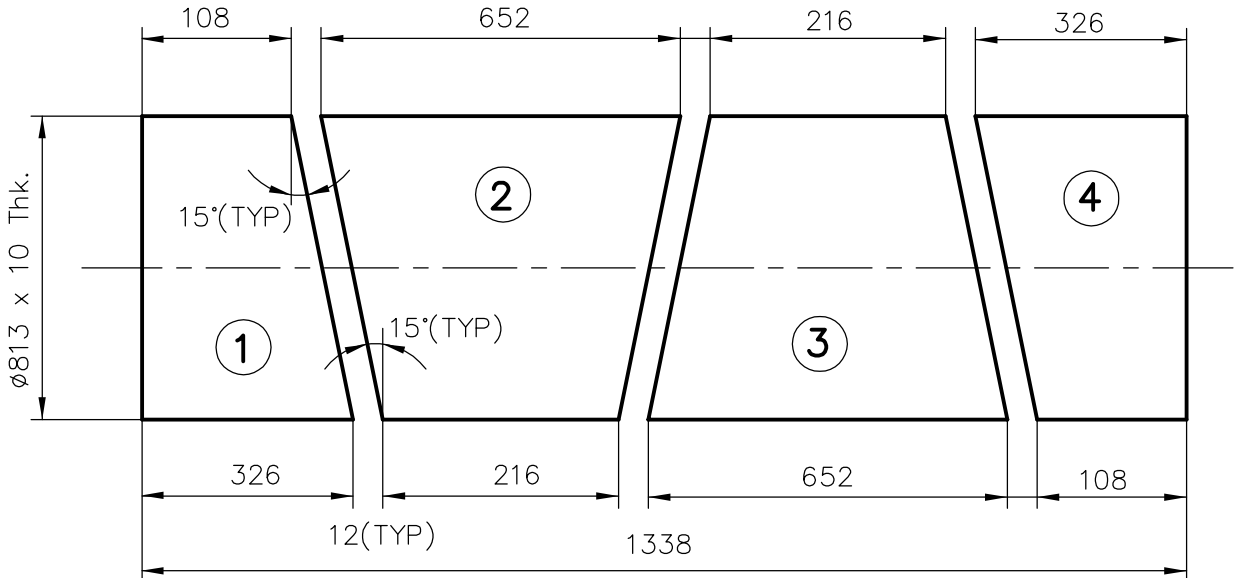
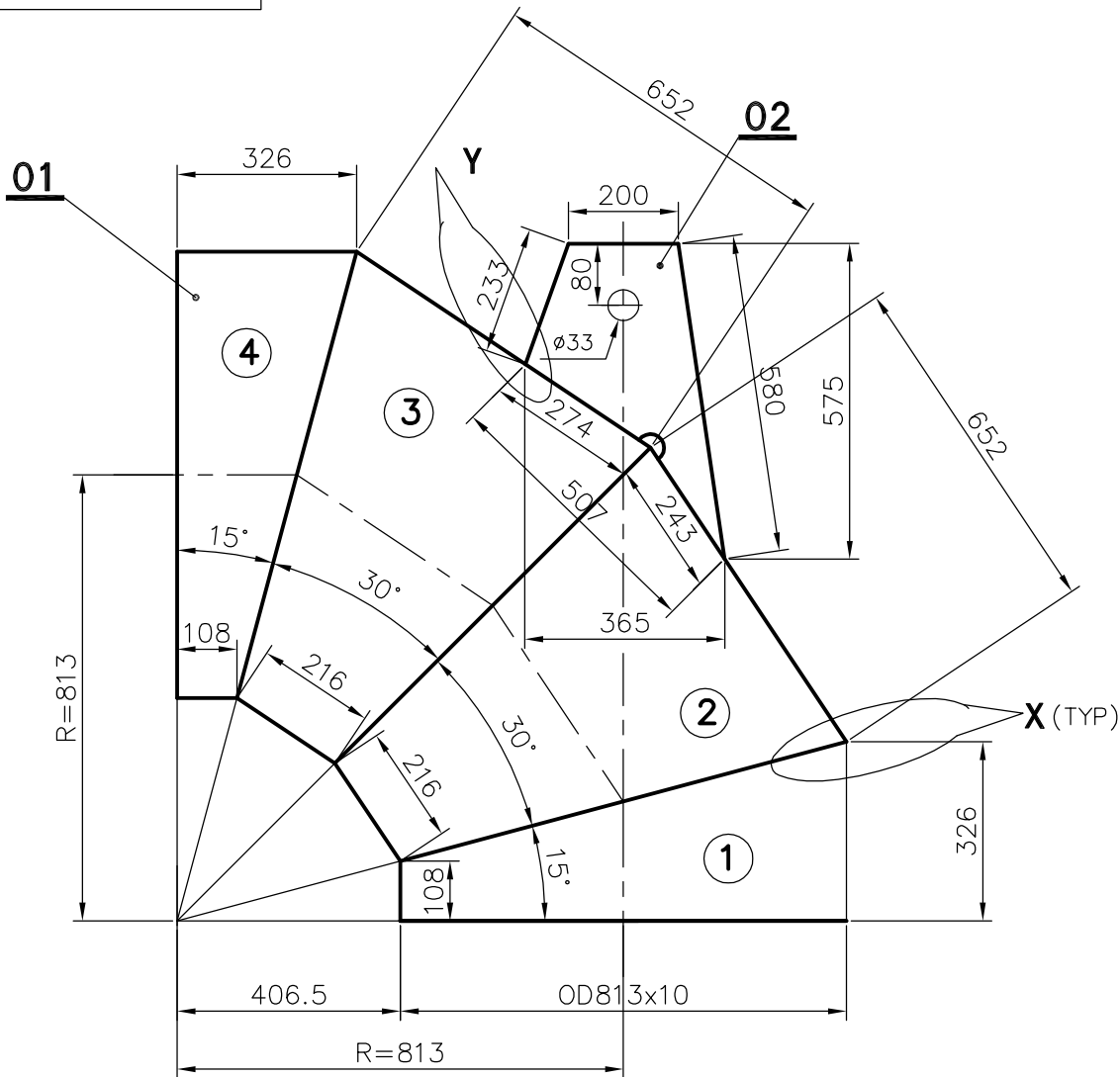
DRAWING No



DETAIL-Y



DETAIL-X



NOTES: -

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED

02	LUG PLATE 16x365x575	3-80-371-28290		15 942 112 0000		26	360
				SA 515 GR70			1
01	PIPE ø813x10; L=1338	3-80-371-28290		15 938 522 0000		264	950
				SA 672 Gr.B70 CL22			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME C.CHELLAMUTHU	SIGN -Sd-	DATE 10.05.11	NO OF ITEMS
CHD	K.BOOPALAN	-Sd-	10.05.11	
APPD	C.SARAVANAN	-Sd-	10.05.11	

REV 01	DATE	ALTERED
		APPROVED
ZONE		

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F		N.T.S	291.310		
TITLE				CARD CODE	DRAWING No.	REV
MITRE BEND 90°WITH LUG OD 813 x 10 (R=813)				U 01	3-80-371-28290	00